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This listing of claims will replace all prior versions, and listings, of claims in the application.

## Listing of Claims

- 47. (Previously Presented) Process for the production of a multi-layer electrode or electrode assembly, wherein a first layer is rolled onto a carrier and at least one additional function layer is produced by spraying on a powder.
- 48. (Previously Presented) Process as defined in claim 47, wherein the powder is sprayed on dry.
- 49. (Previously Presented) Process as defined in claim 47, wherein the roller application is brought about by means of one or more heated rollers.
- 50. (Previously Presented) Process as defined in claim 47, g wherein the carrier is designed as a carrier mesh.
- 51. (Previously Presented) Process as defined in claim 47, wherein the carrier is produced from a metallically conductive material.
- 52. (Previously Presented) Process as defined in claim 47, wherein the carrier is produced from high-grade steel.

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- 53. (Previously Presented) Process as defined in claim 47, wherein the carrier is produced from silver-plated nickel.
- 54. (Previously Presented) Process as defined in claim 47, wherein the carrier is produced from titanium.
- 55. (Previously Presented) Process as defined in claim 47, wherein the carrier comprises an electrically non-conductive material, a conductive contact layer being or having been applied to said material.
- 56. (Previously Presented) Process as defined in claim 47, wherein a sprayed-on function layer is a reaction layer.
- 57. (Previously Presented) Process as defined in claim 56, wherein a reaction layer is produced by spraying on a catalyst carrier material on a carbon basis.
- 58. (Previously Presented) Process as defined in claim 57, wherein platinum is used as catalyst material.
- 59. (Previously Presented) Process as defined in claim 47, wherein a sprayed-on function layer is a barrier layer:
- 60. (Previously Presented) Process as defined in claim 59, wherein a mixture of carbon and a hydrophobing material is used for forming a barrier layer.
- 61. (Previously Presented) Process as defined in claim 60, wherein PTFE is used as hydrophobing material.

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- 62. (Previously Presented) Process as defined in claim 59, wherein the barrier layer has a surface density in the range of between 0.3 mg/cm<sup>2</sup> and 1 mg/cm<sup>2</sup>.
- 63. (Previously Presented) Process as defined in claim 47, wherein a carrier structure is produced by rolling carbon powder onto a carrier.
- 64. (Previously Presented) Process as defined in claim 63, wherein the carbon powder is rolled on mixed with a binding agent.
- 65. (Previously Presented) Process as defined in claim 64, wherein a hydrophobing material is used as binding agent.
- 66. (Previously Presented) Process as defined in claim 64, wherein PTFE is used as binding agent.
- 67. (Previously Presented) Process as defined in claim 63, wherein a pore-forming agent is added to the material to be rolled on.
- 68. (Previously Presented) Process as defined in claim 63, wherein the composition of the material to be rolled on and/or the particle size therein and/or a contact pressure during the roller application is adjusted.
- 69. (Previously Presented) Process as defined in claim 63, wherein the carrier structure is connected to a membrane.

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- 70. (Previously Presented) Process as defined in claim 69, wherein a function layer is sprayed onto the carrier structure and/or onto the membrane prior to their connection.
- 71. (Previously Presented) Process as defined in claim 70, wherein prior to the connection between carrier structure and membrane a function layer is sprayed onto a connecting side of the membrane and an oppositely located side.
- 72. (Previously Presented) Process as defined in claim 71, wherein the respective spraying on is carried out simultaneously.
- 73. (Previously Presented) Process as defined in claim 70, wherein the function layer is a reaction layer.
- 74. (Previously Presented) Process as defined in claim 70, wherein the connection between carrier structure and membrane is brought about by roller application.
- 75. (Previously Presented) Process as defined in claim 69, wherein an additional carrier structure is connected to the carrier structure-membrane connection.
- 76. (Previously Presented) Process as defined in claim 75, wherein the additional carrier structure is rolled on.
- 77. (Previously Presented) Process as defined in claim 75, wherein the additional carrier structure is built up

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essentially in the same way as the carrier structure first connected to the membrane.

- 78. (Previously Presented) Process as defined in claim 75, wherein the additional carrier structure is produced essentially in the same way as the carrier structure first connected to the membrane.
- 79. (Previously Presented) Process as defined in claim 69, wherein an electrode-membrane unit for a fuel cell is formed.
- 80. (Previously Presented) Process as defined in claim 47, wherein the first layer is a rolled-on reaction layer.
- 81. (Previously Presented) Process as defined in claim 80, wherein a barrier layer is sprayed onto the rolled-on reaction layer.
- 82. (Previously Presented) Process as defined in claim 80, wherein a contact layer is sprayed onto an electrically mon-conductive carrier.
- 83. (Previously Presented) Process as defined in claim 82, wherein essentially the same material as for the barrier layer is used for the contact layer.
- 84. (Previously Presented) Process as defined in claim 81, wherein the barrier layer and the contact layer are sprayed on at the same time.

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- 85. (Previously Presented) Process as defined in claim 80, wherein a membrane is arranged on an outer function layer.
- 66. (Currently Amended) Fuel cell electrode assembly produced according to the process comprising of claim 47 wherein:

  producing a carrier structure is produced during the rolling step by rolling carbon powder onto a carrier, said carrier being connected to a membrane; and producing at least one additional function layer by spraying on a powder.
- 87. (Currently Amended) Gaseous A gaseous diffusion electrode produced according to the process of claim 47 comprising:

  rolling a first layer onto a currier and producing at least one additional functional layer by spraying on a powder.
- 88. (Currently Amended) Oxygen-consuming An oxygen-consuming electrode produced according to the process of claim 47 comprising:
  - rolling a first layer onto a carrier and producing at least one additional functional layer by spraying on a powder.
- 89. (Currently Amended) Electrode An electrode produced by the process of claim 47 having a catalytically active reaction layer, wherein a barrier layer produced by means of a sprayed on powder is arranged on the reaction layer.

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- 90. (Previously Presented) Electrode as defined in claim 89, wherein the barrier layer is formed by a mixture of carbon and a hydrophobing material.
- 91. (Previously Presented) Electrode as defined in claim 90, wherein the hydrophobing material is PTFE.
- 92. (Previously Presented) Electrode as defined in claim 89, wherein the barrier layer has a surface density in the range of between 0.4 mg/cm<sup>2</sup> and 0.8 mg/cm<sup>2</sup>.